

A System of Savings

Plant-Level Savings

- ➡ **Reduced Testing** - Reduced costs associated with testing of incoming raw materials based on supplier confidence from online GSQA compliance knowledge with automatic SPC and time trends analysis. Includes reduction in test equipment and consumable savings.
- ➡ **Reduced Non-Conforming Material** - Online shipment validation of material specification prior to materials being shipped by the supplier reduces wasted time and money dealing with out-of-spec materials.
- ➡ **Reduced Waste** - Reduced manufacturing waste caused by supplier material quality variability. Automatic SPC, PPK and time trends analysis on incoming materials reduce unexpected results in the manufacturing process reducing defects, unusable lots and wasted materials and associated disposal and reclamation costs.
- ➡ **Reduced Regulatory Documentation** - On-Line CAR/CAP, Supplier Development, Audit, and Statistical Analysis data reduce the manual generation, tracking, management, storage and archival of quality records required for Regulatory Compliance. Also realize a reduction in CAR/CAP, audit and quality record storage and archival.
- ➡ **Simplified Cost Recovery** - Online Cost Recovery automation simplifies the ability to track and analyze the costs incurred due to a supplier's non-conformance and quality issues. These charges may be passed back to the supplier.
- ➡ **Simplified Recordkeeping** - On-Line supplier-entered COA data eliminates a plant's need to manually enter, file and store COA data. Simplified record keeping and accessibility supports supplier shipment tracking and material traceability. Also realize a reduction in COA storage and archival costs.
- ➡ **Efficient Inventory Management** - On-Line Advance Shipment Notification with On-The-Way, Shipment Received or Released Status with date produced supports first-in first-out material management increasing production efficiency.
- ➡ **Efficient Production Scheduling** - On-Line Advance Shipment Notification provides material delivery dates supporting more accurate production scheduling; reducing line down time waiting on needed materials, providing increased production efficiency.
- ➡ **Reduced Specification Costs** - On-Line management of supplier viewable material specifications and test procedures reduces costs associated with supplier communications and specification management.

Corporate Quality-Level Savings

- ➡ **Reduced Supplier Oversight** - Corporate-wide, on-line, real time view of all suppliers, CAR/CAP summaries, supplier performance reports and audit status simplify the management of suppliers worldwide. Also results in a reduction in documentation storage and archival costs.
- ➡ **Simplified Supplier Ratings** - Simplified supplier rating and ranking through on-line supplier quality performance summaries.
- ➡ **Reduced Manual Entry** - On-line management of CAR/CAP, Supplier Development, Audit, and Statistical Analysis data reduce the manual generation, tracking, management, reporting, storage and archival of quality records required for ISO/QS/AS and TS-16949 compliance. Also results in a reduction in documentation storage and archival costs.
- ➡ **Simplified Vendor Communications** - On-line message of the day and automated supplier notification of CAR, Audit and Quality Manual events reduces mailings, faxes and e-mail to suppliers.

**GSQA saves the Goodyear Tire & Rubber Company
\$324,000 annually per plant at 80 plants.**

